

Load Diagrams

Program 0180 Cellular Buffers



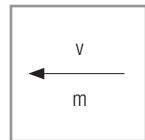
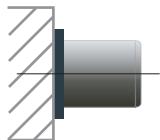
 **CONDUCTIX**
wampfler

Cellular Buffers

Program 0180

Calculation and Selection of Impact Buffers made of Diepocell®

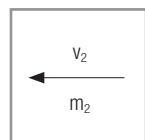
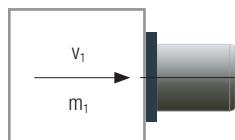
- Mass against stop



$$W = \frac{1}{2}m \cdot v^2$$

The calculation method
is on the next page.

- Mass against mass

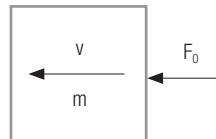
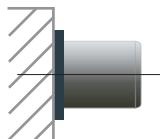


$$W = \frac{m_1 \cdot m_2 (v_1 + v_2)^2}{2(m_1 + m_2)}$$

$$m_1 = m_2 \text{ and } v_1 = v_2$$

$$W = m \cdot v^2$$

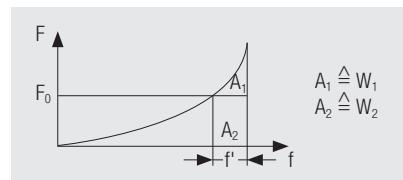
- Mass with drive against stop



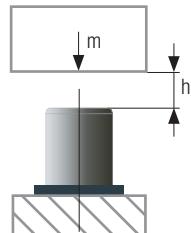
$$W = \frac{1}{2}m \cdot v^2$$

$$W_2 = F_0 \cdot f'$$

Buffer-force compression diagram



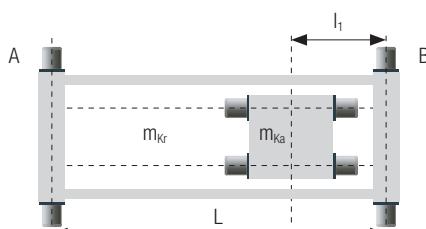
- Mass in free fall (formula not applicable for lifts)



$$W = m \cdot g \cdot h$$

This formula is **not** applicable for lifts.

- Crane-buffer calculation



$$W_B = \frac{1}{2}m_B \cdot v^2$$

$$m_B = \frac{m_{kr}}{2} + \frac{m_{ka}(L - l_1)}{L}$$

- pendular movement of the load is not considered
- rotational energy from motor drive is to be considered
- reduced velocity in accordance with DIN 15018:
 $v = 100\%$ nominal velocity on trolleys
 $v = 85\%$ nominal velocity on cranes
 $v = 70\%$ nominal velocity on cranes with breaking devices

- Formula for calculating deceleration

$$a_{mitt} = \frac{v^2}{2f}$$

$$a_{max} = \frac{F}{m}$$

a_{mitt} :	average deceleration	(m/s ²)
a_{max} :	maximum deceleration	(m/s ²)
F_0 :	drive force	(kN)
F :	final force	(kN)
f :	buffer compression	(m)
f' :	operating compression	(m)
g :	gravity acceleration	(9,81 m/s ²)

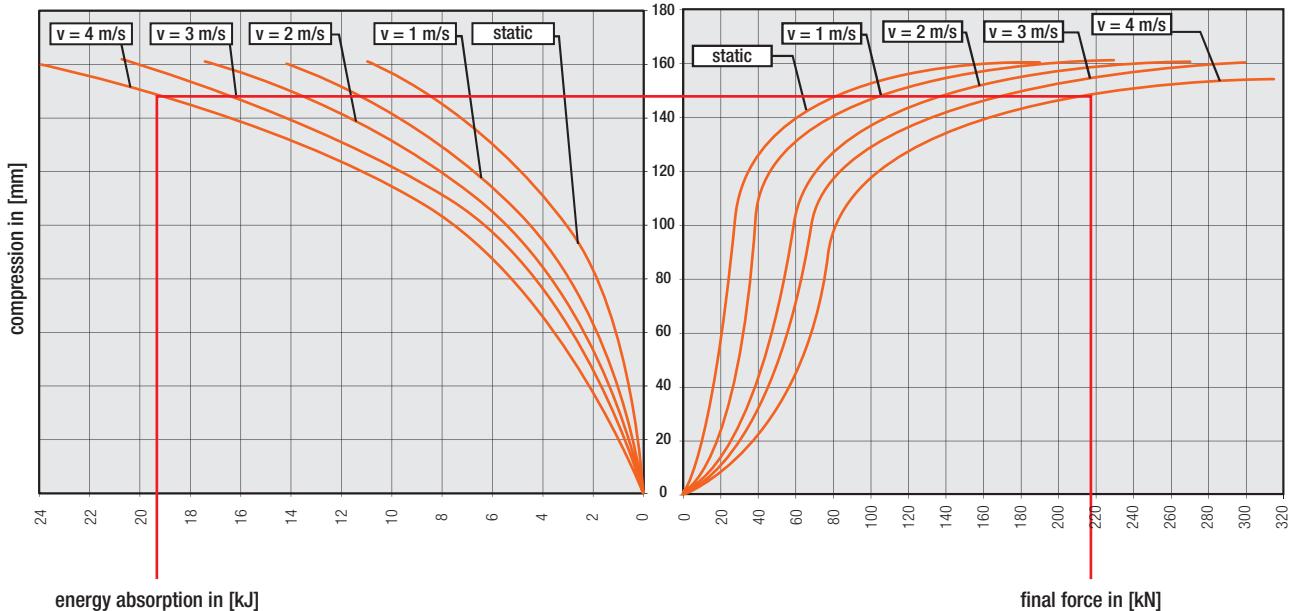
h :	drop height	(m)
L :	rail spacing	(m)
l :	distance m_{ka} to B	(m)
m :	mass	(kg)
m_{kr} :	crane mass w/o trolley	(kg)
m_{ka} :	trolley mass	(kg)
m_1/m_2 :	mass of body 1/body 2	(kg)

m_B :	mass at rail B	(kg)
v :	operating velocity	(m/s)
$v_{1/2}$:	velocity of body 1 / body 2	(m/s)
W :	kinetic energy	(J)
W_1 :	kinetic energy	(J)
W_2 :	work created by F_0	(J)
W_{zu} :	permitted energy input	(J)

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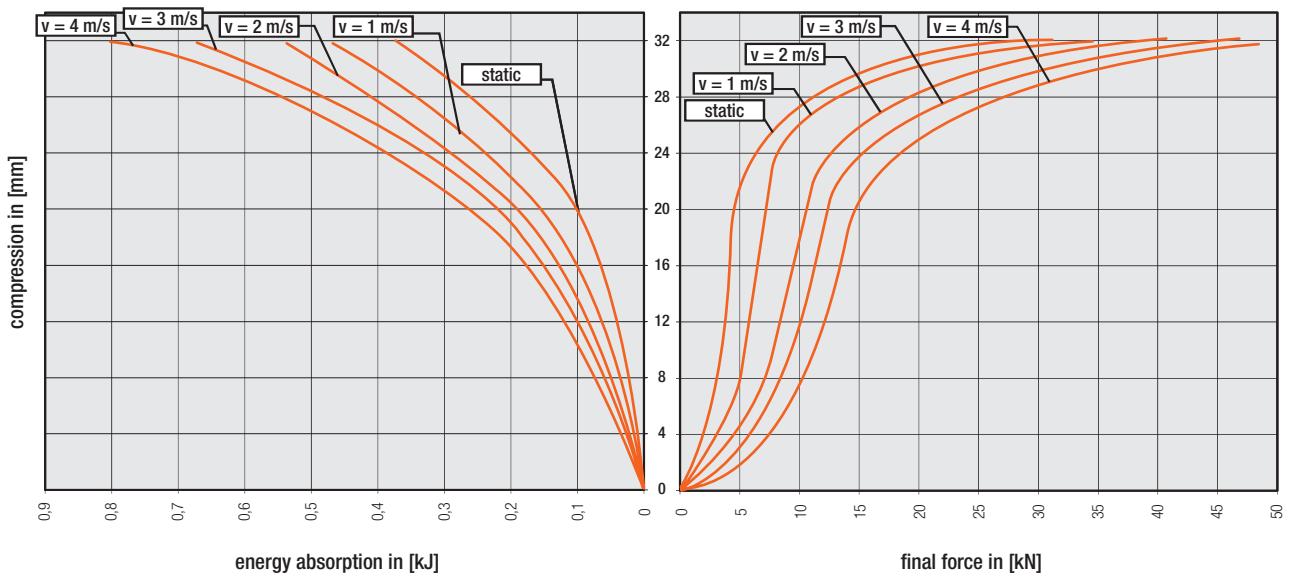
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Exemplary Calculation and Selection of a Diepocell® Impact Buffer



Application: mass against a stop
Formula: $W = \frac{1}{2}m \cdot v^2$
Parameters: mass $m = 2490 \text{ kg}$
 velocity $V = 4 \text{ m/s}$
Calculation: $W = \frac{1}{2} \times 2490 \text{ kg} \times (4,0 \text{ m/s})^2$
 $= 19920 \text{ Nm [J]}$
 $= 19,92 \text{ kNm [kJ]}$

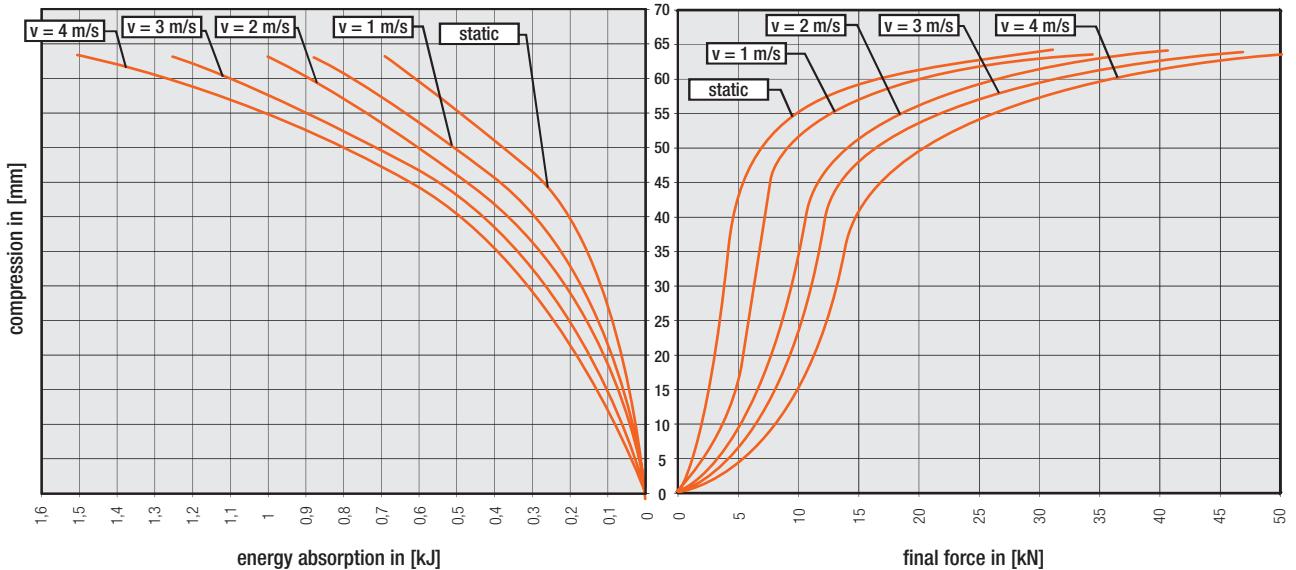
80 x 40 Energy Absorption / Final Force



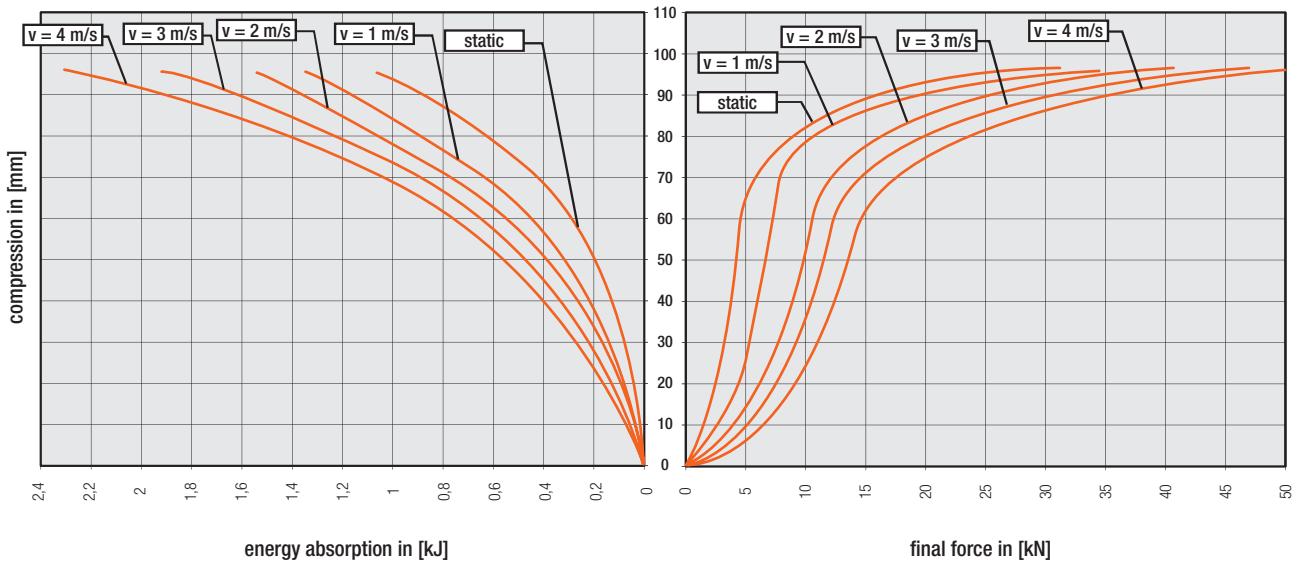
Cellular Buffers

Program 0180

80 x 80 Energy Absorption / Final Force



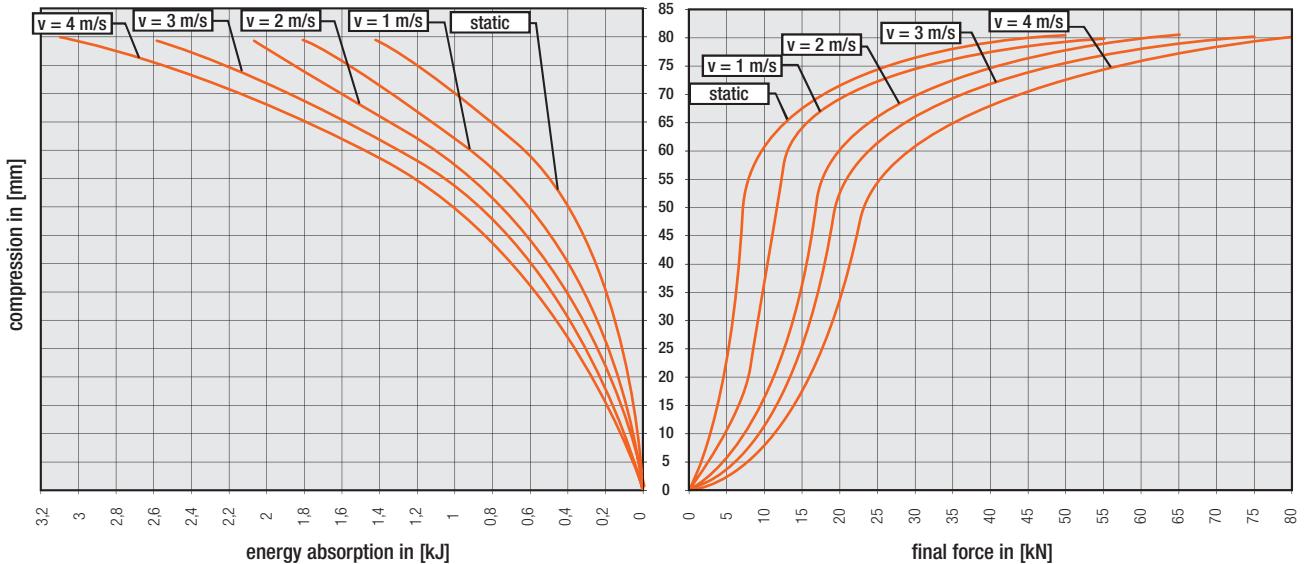
80 x 120 Energy Absorption / Final Force



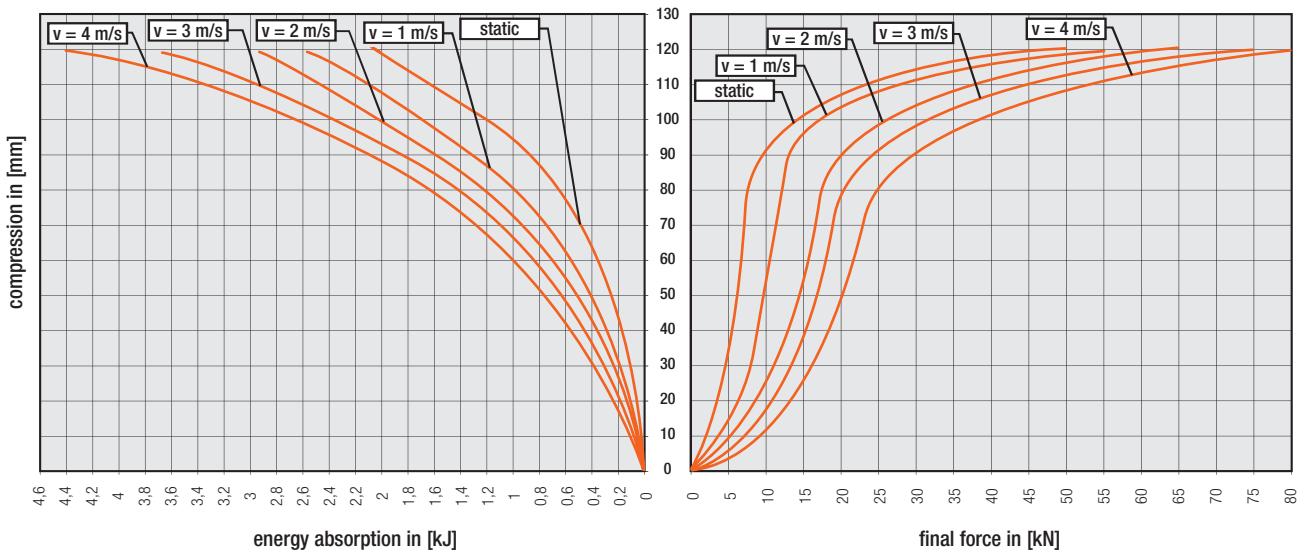
Cellular Buffers

Program 0180

100 x 100 Energy Absorption / Final Force



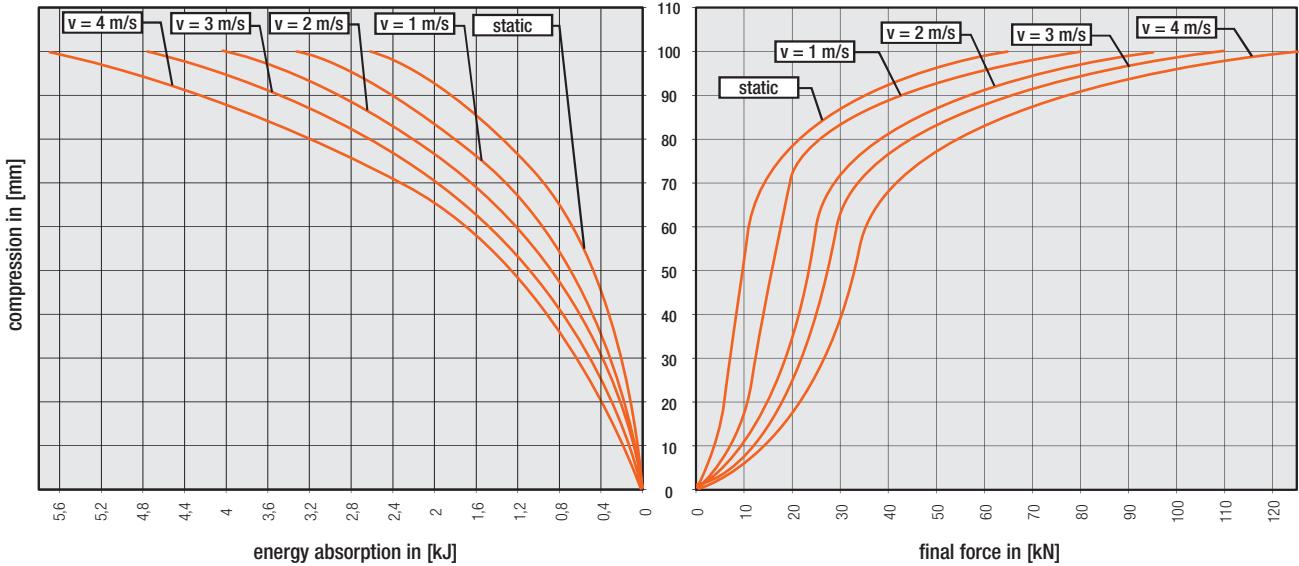
100 x 150 Energy Absorption / Final Force



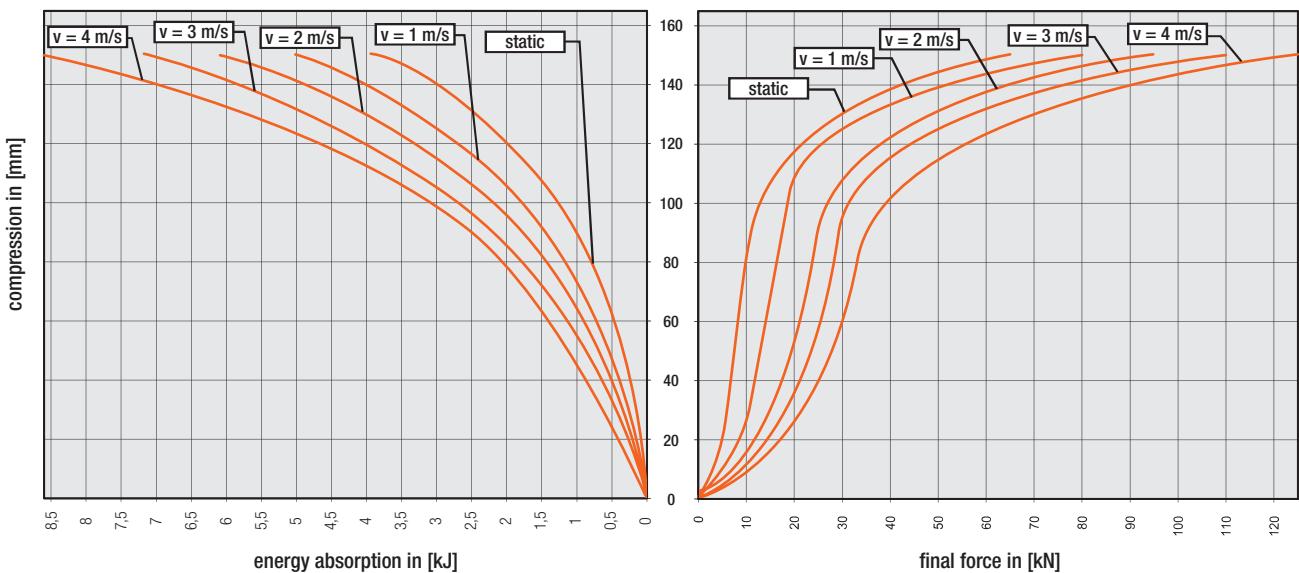
Cellular Buffers

Program 0180

125 x 125 Energy Absorption / Final Force



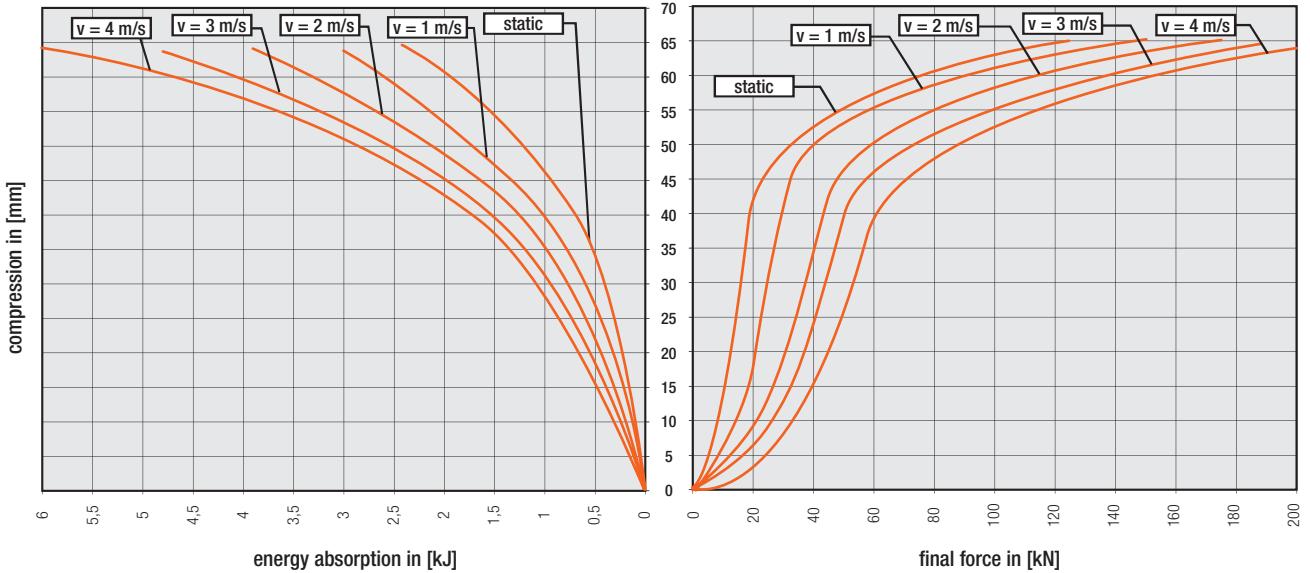
125 x 190 Energy Absorption / Final Force



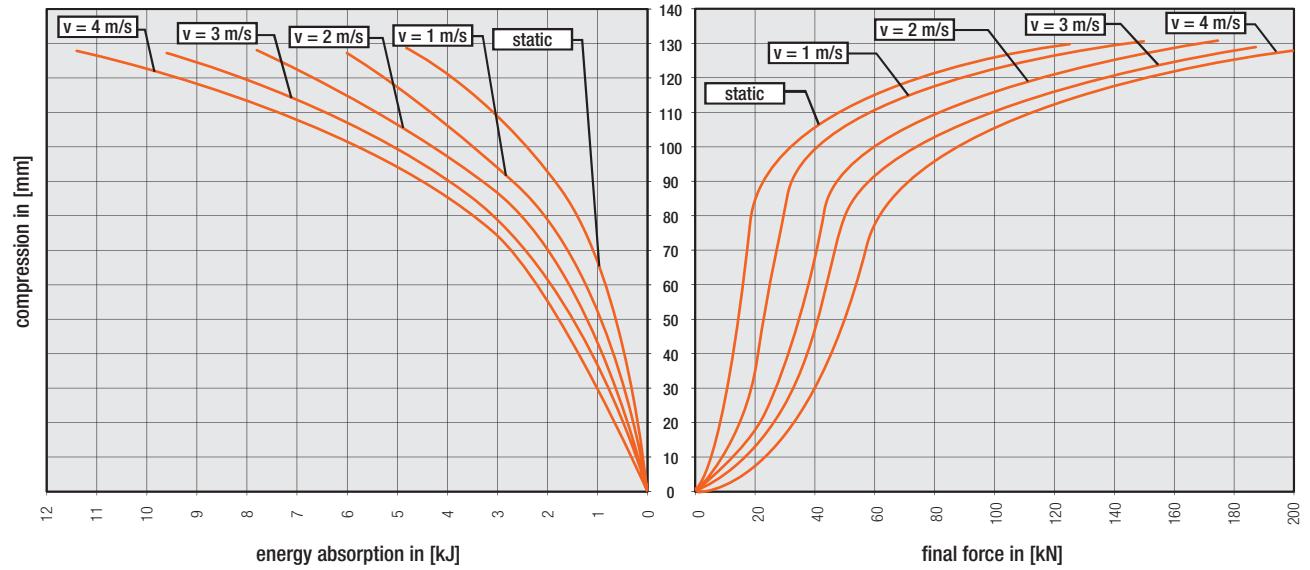
Cellular Buffers

Program 0180

160 x 80 Energy Absorption / Final Force



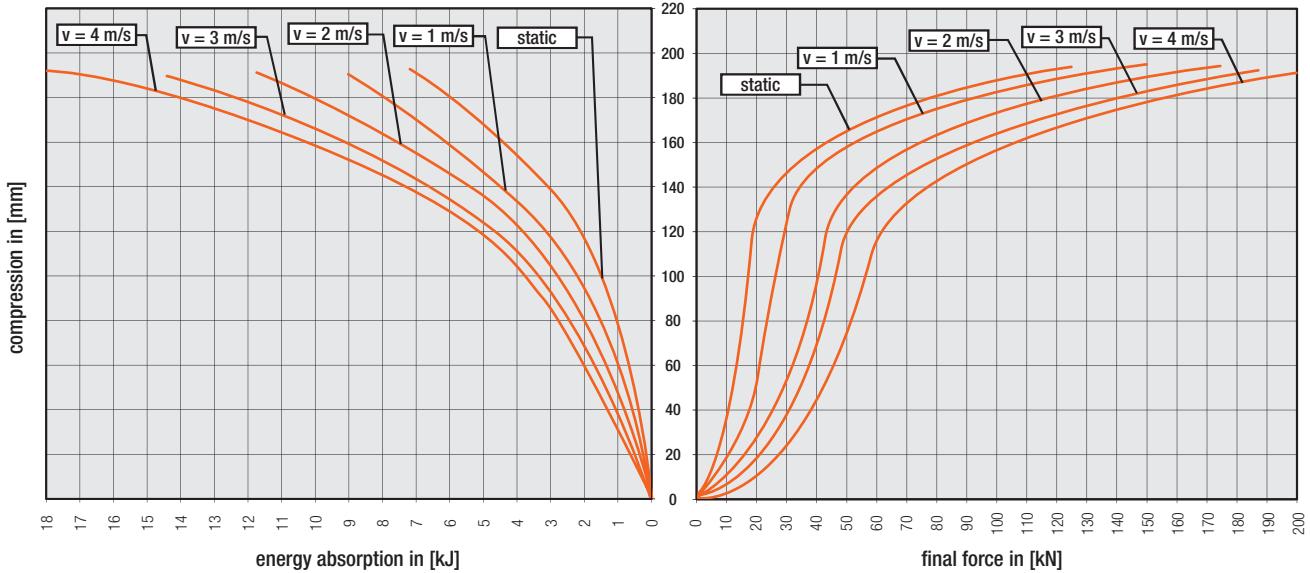
160 x 160 Energy Absorption / Final Force



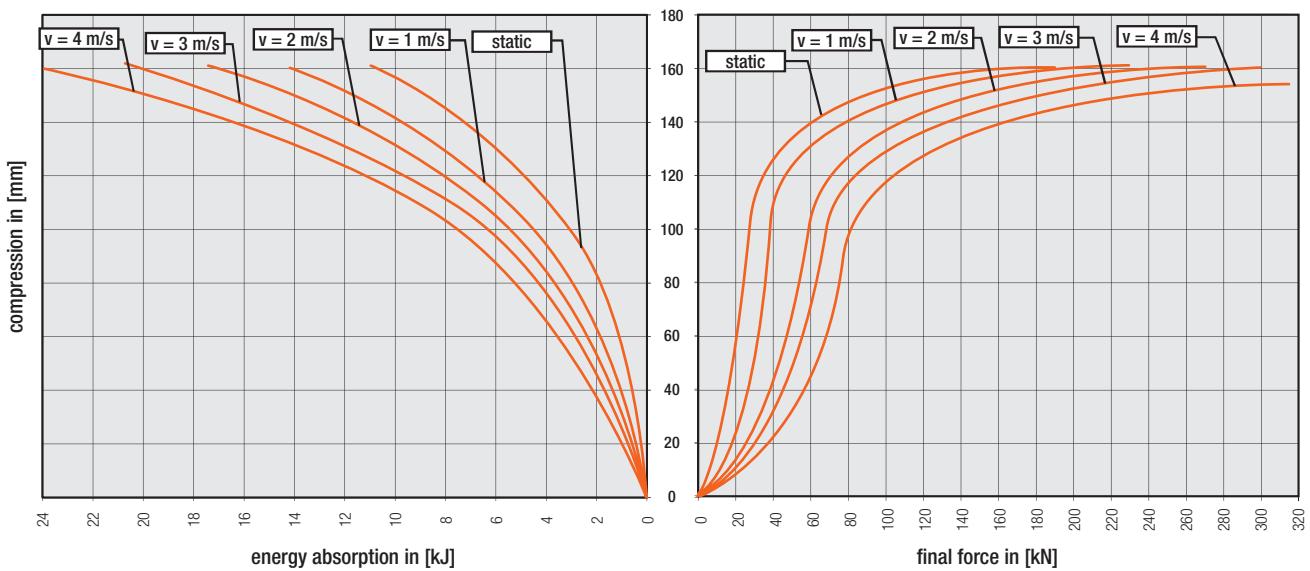
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Program 0180

160 x 240 Energy Absorption / Final Force



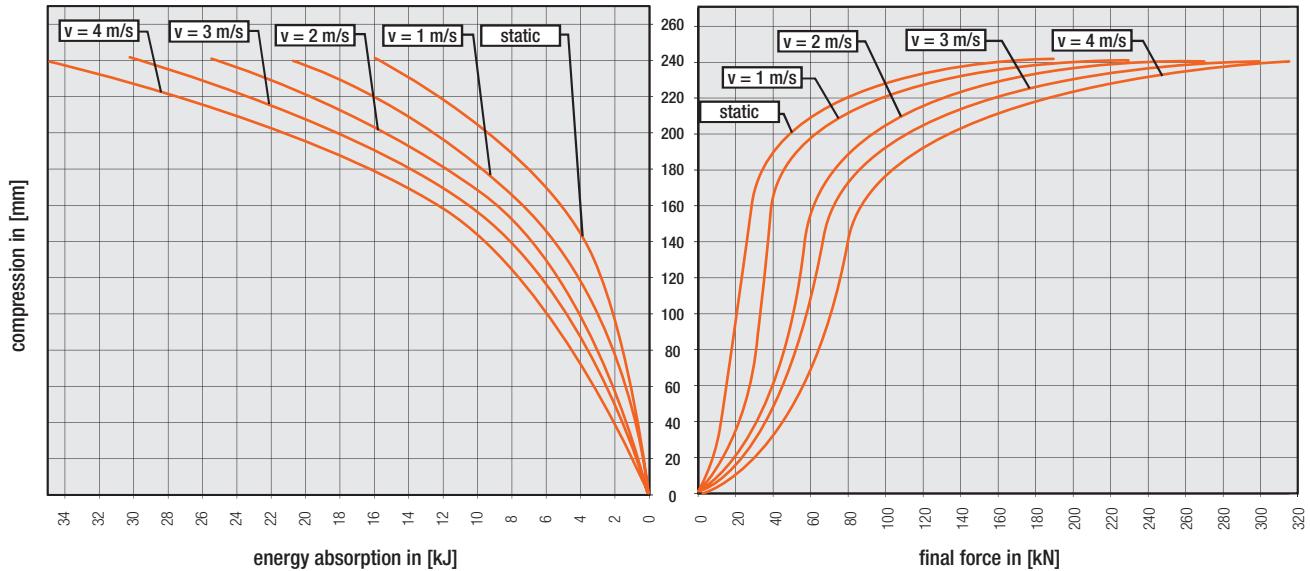
200 x 200 Energy Absorption / Final Force



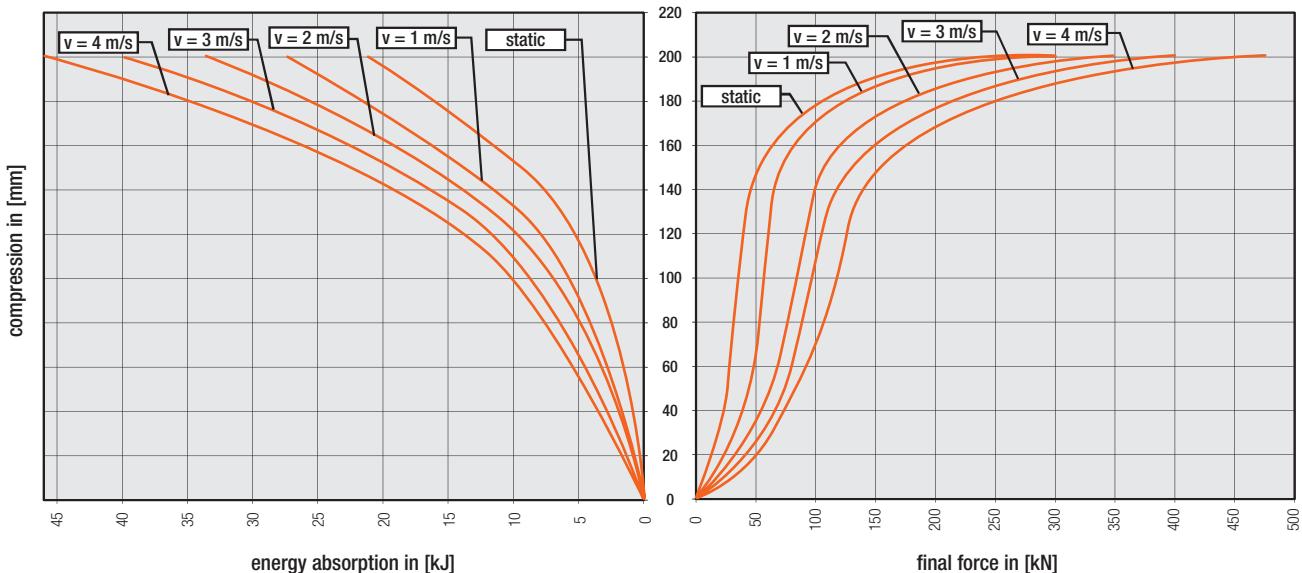
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200 x 300 Energy Absorption / Final Force



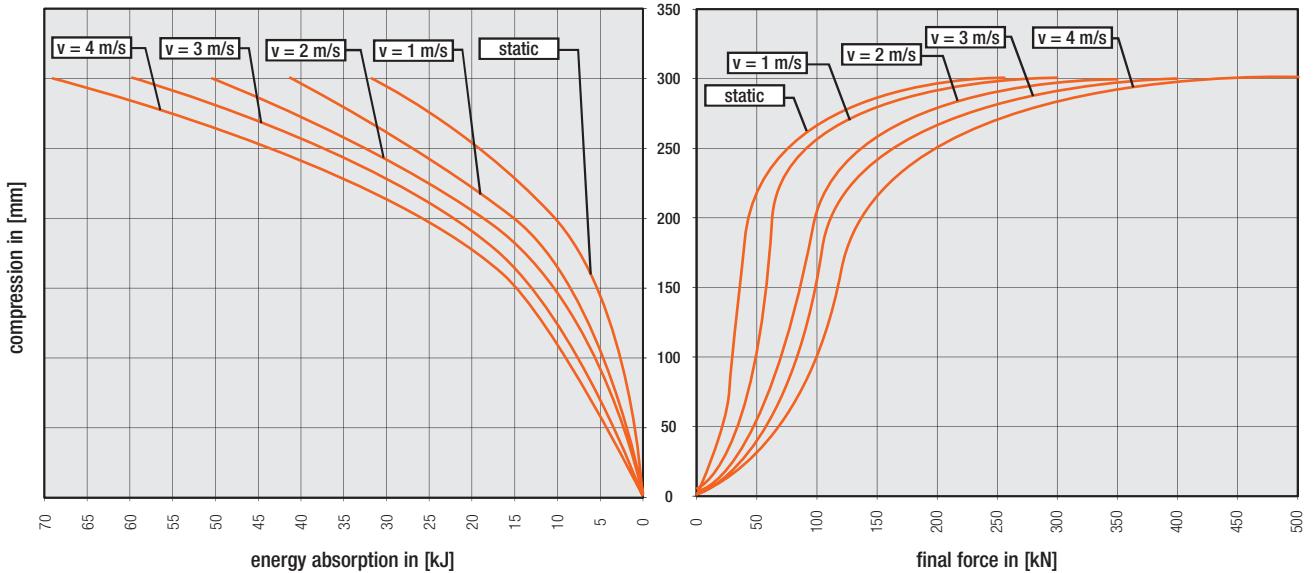
250 x 250 Energy Absorption / Final Force



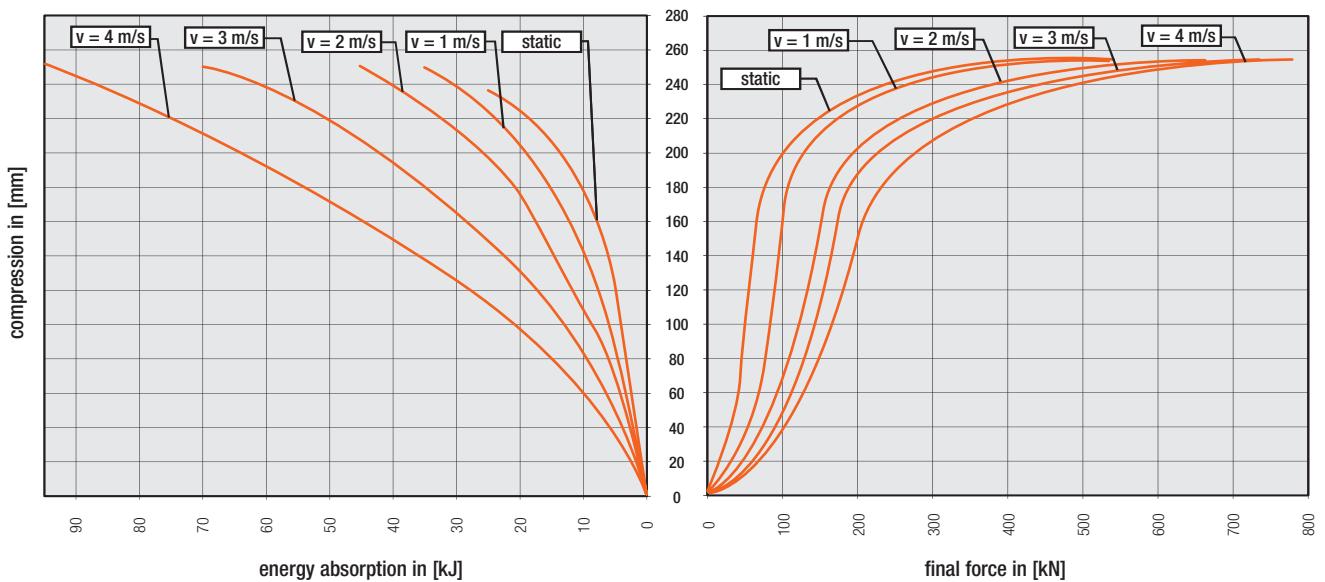
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250 x 375 Energy Absorption / Final Force



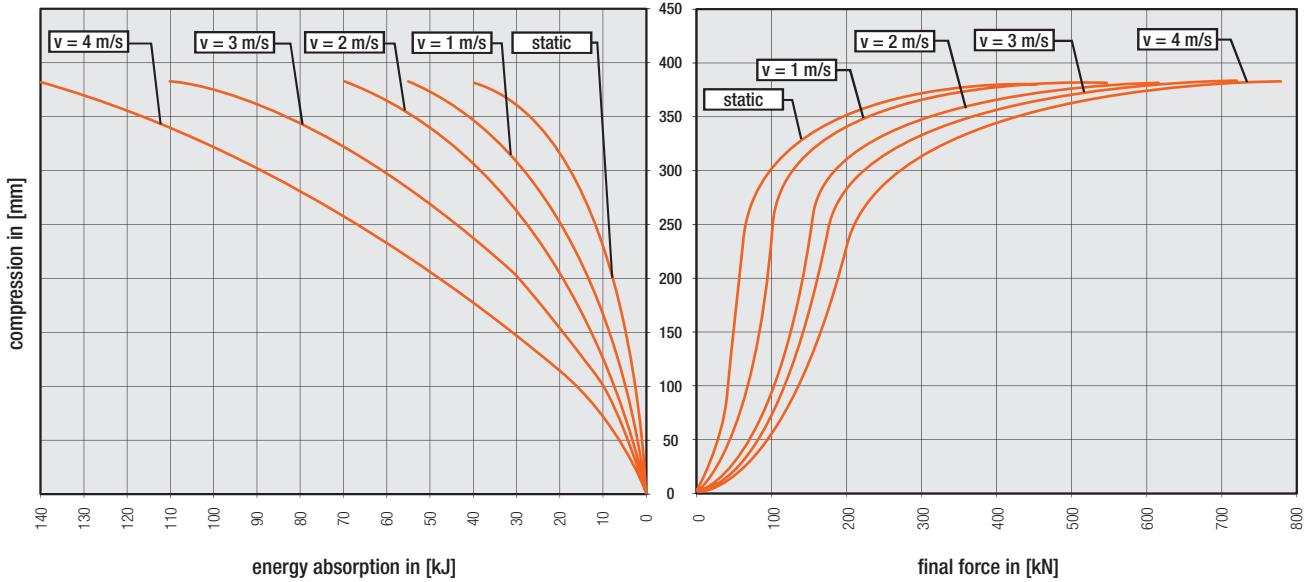
315 x 315 Energy Absorption / Final Force



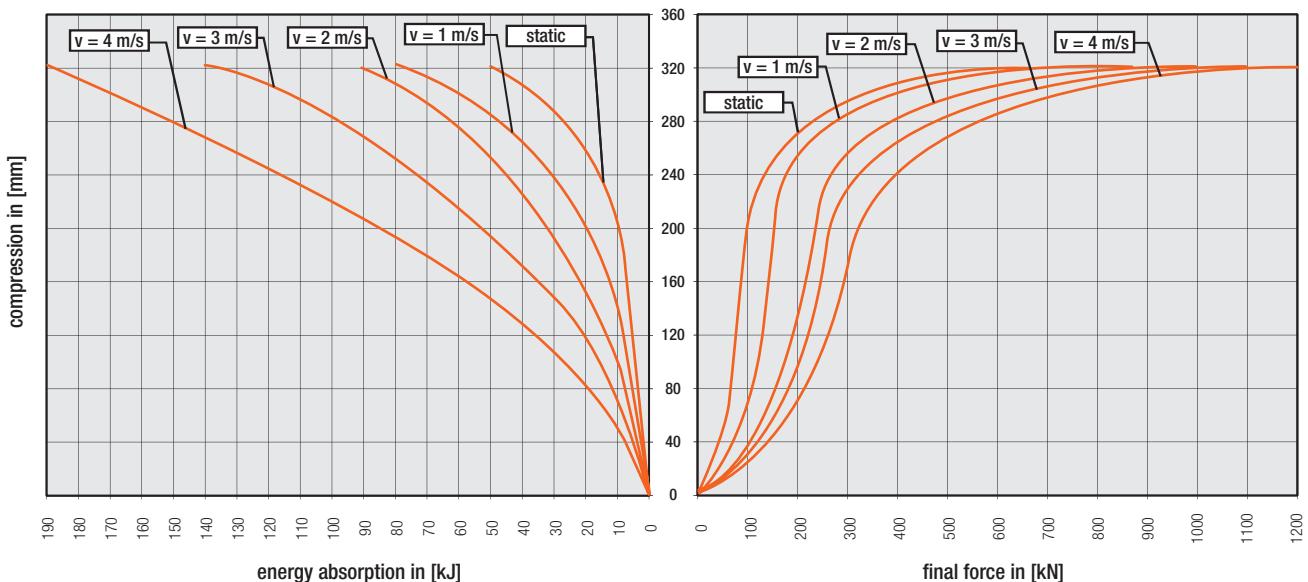
Cellular Buffers

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315 x 475 Energy Absorption / Final Force



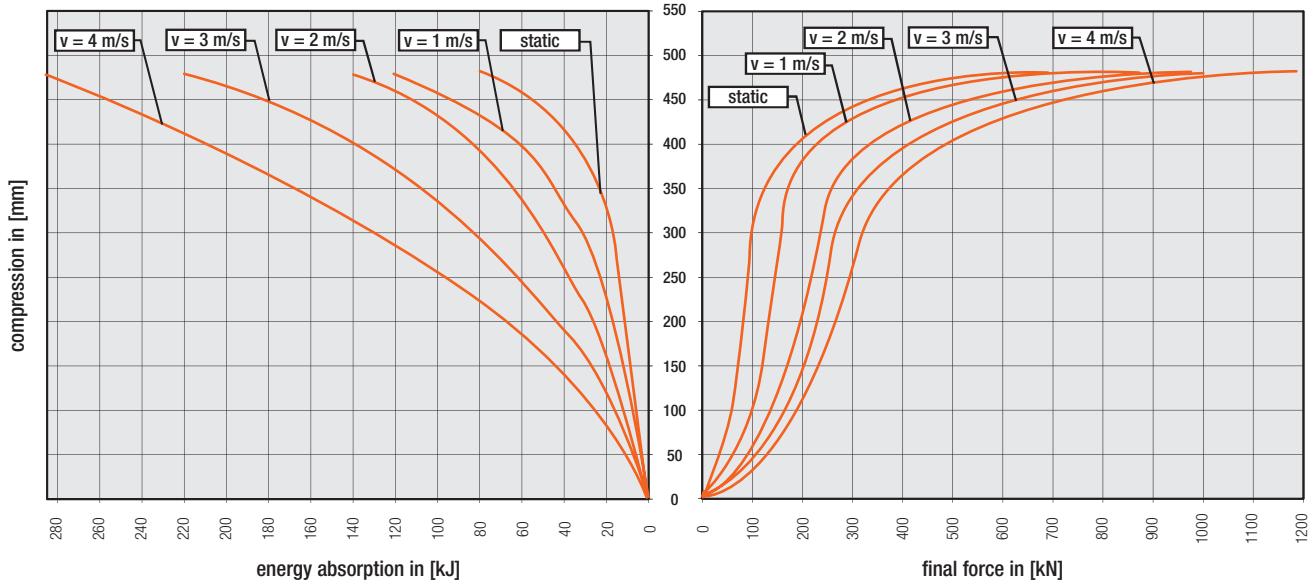
400 x 400 Energy Absorption / Final Force



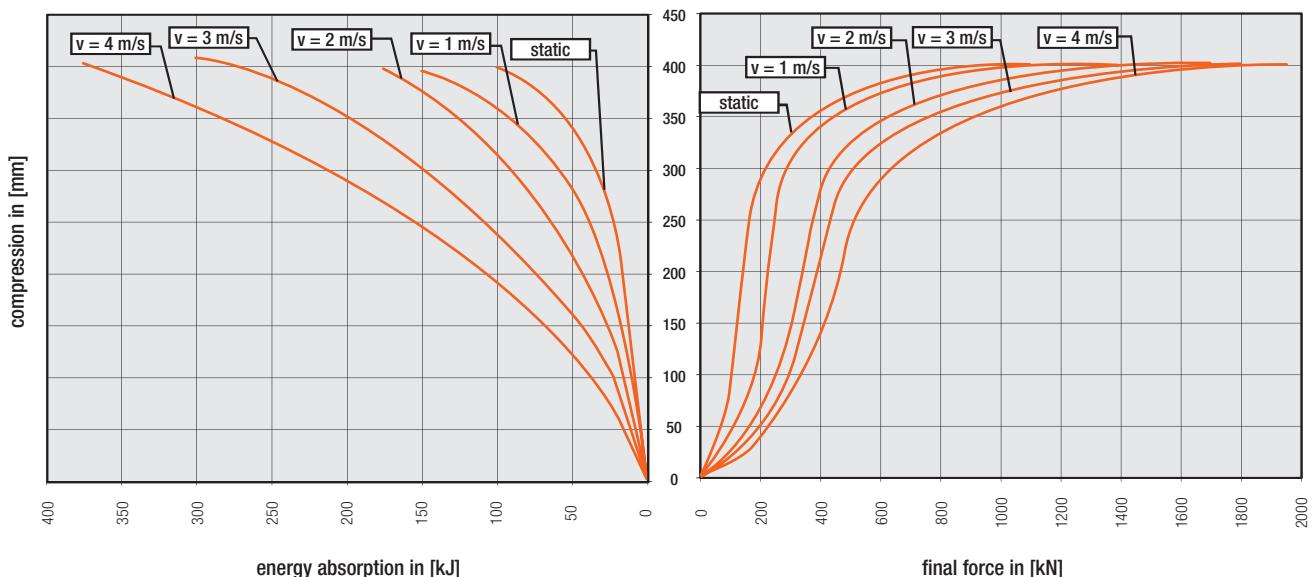
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400 x 600 Energy Absorption / Final Force



500 x 500 Energy Absorption / Final Force



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